

SPECIFICATION FOR PVC INSULATED WIRING AND AUXILLIARY CABLES

| Doc. No. | KPLC1/3CB/TSP/05/016 |
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0.1 Circulation List

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0.2 Amendment Record

| Rev | Date | Description of | Prepared by | Approved by |
|-----|------------|---|--------------------|------------------------|
| No. | (YYYY-MM- | Change | (Name & | (Name & Signature) |
| | DD) | | Signature) | |
| 1 | 2009-05-18 | Issue No. 1 | Eng. Stephen Nguli | Godfrey Gathige |
| 0 | 2015-04-09 | Cancels and replaces issue No. 1 dated 2009-05-18 | Michael Apudo | Dr. Eng. Peter Kimemia |
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Kenya Power

TITLE:

SPECIFICATION FOR PVC INSULATED WIRING AND AUXILLIARY CABLES

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FOREWORD

This specification has been prepared by the Standards Department of The Kenya Power and Lighting Company Limited (KPLC) and it lays down requirements for PVC Insulated Wiring and Auxiliary Cables. It is intended for use by KPLC in purchasing the cables.

The manufacturer shall submit information which confirms satisfactory service experience with products which fall within the scope of this specification.

1. SCOPE

- 1.1. This specification covers requirements for PVC Insulated Wiring and Auxiliary Cables for rated voltage Uo/U of 600/1000V for armoured cables and 450/750V for PVC sheathed/unsheathed and insulated flexible cords. It covers the following:
 - a) PVC-insulated, non-sheathed cable for internal wiring, single core, copper
 - b) PVC-insulated flexible cables and cords, copper
 - c) PVC-insulated, PVC-sheathed cable with or without circuit protective conductor, flat twin, copper
 - d) Multi-core auxiliary armoured cables with copper conductors

NOTE: KPLC Stores Codes and Descriptions for the various sizes are in Appendix B attached.

1.2. The specification stipulates the minimum requirements for PVC Insulated Wiring and Auxiliary Cables in the company and it shall be the responsibility of the supplier to ensure adequacy of the design, good engineering practice, adherence to the specification and applicable standards and regulations as well as ensuring good workmanship in the manufacture of the cables for The Kenya Power & Lighting Company.

The specification does not purport to include all the necessary provisions of a contract.

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2. REFERENCES

The following documents were referred to during the preparation of this specification; in case of conflict the requirements of this specification take precedence.

IEC 60228: Conductors of insulated cables.

BS 6004: British Standard Specification for PVC-insulated, non-armoured cables

for voltages up to and including 450/750V, for electric power, lighting and

internal wiring.

BS EN 50525: Electric cables. Low voltage energy cables of rated voltages up to and

including 450/750 V (U0/U) - Part 1: General requirements

BS EN 50525: Electric cables. Low voltage energy cables of rated voltages up to and

including 450/750V (U0/U). Cables for general applications. Part 2-11:

Flexible cables with thermoplastic PVC insulation

BS 6500: British Standard Specification for Flexible cords rated up to 300/500V, for

use with appliances and equipment intended for domestic, office and

similar environments.

BS EN 50363: Insulating, sheathing and covering materials for low voltage energy

cables —Part 3: PVC insulating compounds- Part 4-1: PVC sheathing

compounds

BS 7655-4.2: Specification for insulating and sheathing materials for cables. PVC

sheathing compounds. General application.

KS 04-194: Kenya Standard Specification for PVC insulated cables for electricity

supply.

KS 04-192: Kenya Standard Specification for PVC insulated flexible cables and

cords of rated voltage Uo/U up to and including 450/750V.

KS 04-453: Kenya Standard Specification for PVC insulated cables (non-armoured)

for electric power & lighting.

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3. DEFINITIONS

For the purpose of this specification, the definitions given in the reference standards shall apply

4. REQUIREMENTS

4.1. Service Conditions

The cables shall be suitable for continuous operation in tropical areas:

- a) At altitudes of up to 2200m above sea level,
- b) Humidity of up to 90%,
- c) Average ambient temperature of +30°C with a minimum of -1°C and a maximum of +40°C.

4.2. Design and Construction

4.2.1. Conductors

- 4.2.1.1. The conductors for flexible cables (Table 5) shall be class 5, whereas PVC-insulated single core and flat twin (Table 3 & 4) and armoured cables (Table 6, 7a & 7b) shall be class 2 and shall consist of plain annealed copper in accordance with IEC 60228.
- 4.2.1.2. The wires if not specified in each conductor shall be the same in nominal diameter and shall not exceed the appropriate value given in Tables 2 & 3 of IEC 60228.

4.2.2. Cable design

- 4.2.2.1. The cables shall be designed as follows:
 - a) PVC-insulated single core and flat twin cables shall be designed and constructed to KS 04-453 and BS 6004;
 - b) Flexible cables and cords shall be designed and constructed to KS 04-192 and BS EN 50525-2-11.
 - c) Multi-core cables (armoured) shall be designed and constructed to KS 04-194.

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4.2.2.2. The cables shall be suitable for wiring, metering, control and other auxiliary applications (including underground) and where the combination of ambient temperature and temperature rise due to load results in a conductor temperature not exceeding 70°C.

4.2.3. Insulation material

- 4.2.3.1. The insulation material for PVC-insulated single core and flat twin cables in Table 3 & 4 and flexible cables in Table 5 shall be type TI 2, PVC compound as per Table 1.
- 4.2.3.2. Armoured cables in Table 6, 7a & 7b shall be type TI 1, PVC compound complying with Table 1.

4.2.4. Armour material

The armour wire for the cables shall consist of a single layer of galvanized steel. The wire diameters shall be as per Tables 6, 7a & 7b

4.2.5. Over-sheath material

- 4.2.5.1. The oversheath material for PVC-insulated single core and flat twin cables in Table 4 shall be PVC compound Type 6 as specified in BS 6004 and BS 7655-4.2.
- 4.2.5.2. Both flexible and armoured cables shall be an extruded layer of black PVC compound type TM 1 as specified in Table 1 of this specification to BS 6746.
- 4.2.5.3. The oversheath shall be spark tested in accordance with BS EN 50363-3. It shall be applied by an extrusion process and shall form a compact homogeneous body.
- 4.2.5.4. The PVC compound for armoured cables shall be treated with anti-UV chemicals prior to shaping by injection moulding to prevent UV attack by sunlight.

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4.2.6. Bedding material

The bedding material for all the cables shall be PVC compound compatible with the insulating material.

Table 1: Test requirements for insulation and overs-heath PVC compounds as per BS EN 50363: Part 3 and Part 4-1

| Test | Test details | | Insulat | ion | Sheathing | |
|----------------------------------|--|-------------------------------|---------|-------|-----------|-------|
| | | | TI 1 | TI 2 | Type 6 | TM 1 |
| Tensile properties | Min. tensile stren | gth, N/mm ² | 12.5 | 10.0 | 6 | 10.0 |
| | Min. elongation, | % | 125 | 125 | 125 | 125 |
| Low temperature bend test | Temperature at v | | | | -15±2 | -15±2 |
| Low temperature elongation | Test temperature | e, °C | -15±2 | -15±2 | -15±2 | -15±2 |
| test | Min. elongation, | % | 20 | 20 | 20 | 20 |
| Low temperature impact test | Temperature at v | -15±2 | -15±2 | - | -15±2 | |
| Accelerated ageing for 7 days | Tensile strength after ageing | Min. value, N/mm ² | 10 | 10 | - | 10 |
| at 80±20C followed by tensile | | Max. variation, % | 20 | 20 | - | 20 |
| strength and elongation at | Elongation at | Min. value, % | 150 | 150 | - | 150 |
| break test and loss of mass test | break after ageing | Max. variation, % | 20 | 20 | - | 20 |
| | Max. loss of mass after ageing, mg/cm ² | | 2.0 | 2.0 | - | 2.0 |
| Pressure test at high | Test temperature | , °C | 80±2 | 70±2 | 80±2 | 70±2 |
| temperatures | Max. indentation, | % | 50 | 50 | 50 | 50 |
| Resistance to cracking | Temperature at which specimen shall not crack, °C | | 150±2 | 150±2 | 150±2 | 150±2 |
| Insulation resistance test | Min. K value at 7 | | 0.037 | 0.037 | - | - |
| | Min. K value at 2 | 0°C, MΩ.Km | - | - | 0.0035 | - 1 |

4.2.7. Core identification

The cores of all cables shall be identified by colours or numbers in accordance with the following sequence in Table 2:

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Table 2: Core identification

| Туре | Colours/Numbers |
|--|---------------------------------|
| Single-core | Red, Black, Blue, Green or Grey |
| Twin-core | Red, Black |
| Three-core | Red, Yellow, Blue |
| Four-core | Red, Yellow, Blue, Black |
| Five-core and above (auxiliary cables) | Numbers 1, 2, 3, 4, 5upwards |

NOTE:

- 1. The colours Red, Yellow and Blue are intended to indicate phase conductors and Black the neutral conductor.
- 2. The numbers shall be black printed on white cores. The interval between adjacent numbers on the same core shall not exceed 75mm.
- 4.2.8. Laying up, bedding, oversheath, armour and all tolerances shall be in accordance with design standards given in 4.2.2.1.

4.3. Characteristics

The cables shall be of the following characteristics:

Table 3: PVC insulated, non-sheathed, single-core cable with stranded copper conductors as per BS 6004:2012

| Nominal conductor area | Number and size of wires | Thickness of insulation | Nominal overall diameter (mm) | Max d.c. resistance at 20°C (ohm/km) |
|------------------------|--------------------------|-------------------------|-------------------------------|---|
| (mm²) | (No/mm) | (mm) | | |
| 1.0 | 1/1.13 | 0.6 | 2.5 | 18.1 |
| 1.5 | 1/1.38 | 0.8 | 2.9 | 12.1 |
| 2.5 | 7/0.67 | 0.8 | 3.8 | 7.41 |
| 4.0 | 7/0.85 | 1.0 | 4.3 | 4.61 |
| 6.0 | 7/1.04 | 1.0 | 4.9 | 3.08 |
| 10 | 7/1.35 | 1.0 | 6.8 | 1.83 |
| 35 | 19/1.53 | 1.2 | 10.3 | 0.524 |

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Table 4: Twin PVC-insulated, PVC-sheathed cables with copper conductors (with or without circuit protective conductor - CPC) per BS 6004:2012

| Number & Nominal conductor | | er and wires mm) | Thickness of insulation | Thickness of sheath (mm) | Nominal overall dimensions (mm) | | dimensions nominal (mm) x- | |
|----------------------------------|--------|------------------------|-------------------------|--------------------------|---------------------------------|----------------|----------------------------|----------|
| area (mm²) | Phase | Earth - CPC | (mm) | | Lower limit | Upper limit | sectional area, mm² | (ohm/km) |
| 2 x 1.5 | 1/1.38 | - | 0.7 | 0.9 | 4.5x7.2 | 5.6x8.7 | - | 0.011 |
| 2 x 1.5 | 1/1.38 | 1/1.0 | 0.7 | 0.9 | 4.3x8.3 | 5.4x10.0 | 1.0 | 0.011 |
| 2 x 2.5 | 7/0.67 | - | 0.8 | 1.0 | 5.2x8.5 | 6.6x10.5 | - | 0.010 |
| 2 x 2.5 | 7/0.67 | 7/0.46 | 0.8 | 1.0 | 5.2x9.8 | 6.6x12.5 | 1.5 | 0.010 |
| 2 x 4.0 | 7/0.85 | 7/0.46 | 0.8 | 1.0 | 5.7x10.8 | 6.9x13.1 | 1.5 | 0.0077 |
| 2 x 6.0 | 7/1.04 | 7/0.67 | 0.8 | 1.1 | 6.4x12.4 | 7.8x15.0 | 2.5 | 0.0065 |

Table 5: 450/750V, PVC insulated PVC sheathed circular flexible cord cables with copper conductors as per BS EN 50525-2-11 and KS 04-192

| Number of cores & nominal cross sectional area of conductor mm ² | Thickness of insulation mm | Thickness of outer sheath, mm | Overall diameter (range), mm | Max resistance at 20°C (ohm/km) | Minimum insulation resistance at 70°C Mohm.km |
|--|-------------------------------------|-------------------------------|------------------------------------|--|--|
| 3 x 0.75 | 0.6 | 0.8 | 6.0 - 7.6 | 26.0 | 0.011 |
| 3 x 1.0 | 0.6 | 0.8 | 6.3 - 8.0 | 19.5 | 0.010 |
| 3 x 1.5 | 0.7 | 0.9 | 7.4 - 9.4 | 19.5 | 0.010 |
| 3 x 2.5 | 0.8 | 1.1 | 9.6 - 12.0 | 7.98 | 0.0095 |
| 3 x 4.0 | 0.8 | 1.2 | 10.5 – 13. 1 | - | 0.0078 |

<u>Table 6: Steel-wire armoured cables 600/1000V with copper conductors as per KS 04-194</u>

| Nominal conductor area (mm²) | No. of cores | Number & size of wires (No./mm) | Thickness of insulation, mm | Diameter of armour wire, mm | Overall diameter, mm | Extruded bedding | Max resistance at 20°C (ohm/km) |
|------------------------------------|--------------|--|--------------------------------------|-----------------------------------|----------------------------|------------------|--|
| 2.5 | 2 | 7/0.67 | 0.7 | 0.9 | 13.6 | 0.8 | 7.41 |
| 2.5 | 3 | 7/0.67 | 0.7 | 0.9 | 14.1 | 0.8 | 7.41 |
| 2.5 | 4 | 7/0.67 | 0.7 | 0.9 | 15.0 | 0.8 | 7.41 |
| 4.0 | 4 | 7/0.85 | 0.8 | 1.25 | 17.8 | 0.8 | 7.41 |

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<u>Table 7a: Two-, Three-, Four-core 600/1000V Auxiliary Cables with copper conductors</u> (with steel-wire armour) as per KS 04-194

| No. of cores | Conductor Area mm² | Insulation thickness mm | Extruded bedding mm | Armour wire diameter mm | Over sheath mm | Overall diameter mm | Max. resistance at 20°C (ohm/km) |
|--------------------|-----------------------|-------------------------------|---------------------------|----------------------------------|----------------------|---------------------------|--|
| | 1.5 | 0.6 | 0.8 | 0.9 | 1.4 | 12.3 | 10.7 |
| | 2.5 | 0.6 | 0.8 | 0.9 | 1.4 | 13.6 | 9.1 |
| 2 | 4 | 0.8 | 0.8 | 0.9 | 1.5 | 15.1 | 7.5 |
| | 6 | 0.8 | 0.8 | 0.9 | 1.5 | 16.5 | 6.8 |
| | 1.5 | 0.6 | 0.8 | 0.9 | 1.4 | 13.6 | 10.2 |
| 3 | 2.5 | 0.7 | 0.8 | 0.9 | 1.4 | 14.1 | 8.8 |
| | 4 | 0.8 | 0.8 | 0.6 | 1.4 | 15.8 | 7.0 |
| | 6 | 0.8 | 0.8 | 1.25 | 1.5 | 18.0 | 4.6 |
| | 1.5 | 0.6 | 0.8 | 0.9 | 1.4 | 14.5 | 9.5 |
| 4 | 2.5 | 0.7 | 0.8 | 0.9 | 1.4 | 15.0 | 7.9 |
| | 4 | 0.8 | 0.8 | 1.25 | 1.5 | 17.8 | 4.6 |
| | 6 | 0.8 | 0.8 | 1.25 | 1.5 | 19.2 | 4.1 |

Table 7b: Multi-core 600/1000V Auxiliary Cables with copper conductors (with steel-wire armour) as per KS 04-194

| Number of cores | Conductor Area mm ² | Insulation thickness mm | Extruded bedding mm | Armour wire diameter mm | Over sheath mm | Approx. overall diameter mm |
|-----------------|-----------------------------------|-------------------------------|---------------------------|----------------------------------|-------------------|--------------------------------------|
| 5 | 1.5 | 0.6 | 0.8 | 0.9 | 1.4 | 14.3 |
| 7 | | | 0.8 | 0.9 | 1.4 | 15.2 |
| 12 | | | 0.8 | 1.25 | 1.5 | 19.4 |
| 19 | | | 0.8 | 1.25 | 1.6 | 22.2 |
| 5 | 2.5 | 0.7 | 0.8 | 0.9 | 1.5 | 16.3 |
| 7 | | | 0.8 | 1.25 | 1.5 | 18.0 |
| 12 | | | 0.8 | 1.25 | 1.6 | 22.4 |
| 19 | | | 1.0 | 1.6 | 1.7 | 26.6 |
| 23 | | | 1.0 | 1.6 | 1.8 | 30.2 |
| 5 | 4.0 | 0.8 | 0.8 | 1.25 | 1.5 | 19.0 |
| 7 | | | 0.8 | 1.25 | 1.6 | 20.5 |
| 12 | | | 1.0 | 1.6 | 1.7 | 26.8 |
| 19 | | | 1.0 | 1.6 | 1.8 | 30.5 |

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4.4. EMBOSSING ON CABLE OVERSHEATH

The external surface of all cables conforming to this specification shall be legibly marked with the following elements:

Element Example of marking

- a) Cable manufacturer Manufacturer's name and their unique factory identifier
- b) Electric cable ELECTRIC CABLE
- c) Voltage designation i.e. 450/750 V or 600/1000V
- d) Standard number i.e. KS 04-192 and BS 6004
- e) UK cable code 6242Y
- Number of cores, nominal area of conductor and circuit protective conductor as appropriate e.g.
 - (i) 2×1.5
 - (ii) $2 \times 1.5 + 1.0$
- g) Year of manufacture ZZZZ
- h) Standard core colour identifier H

NOTE:

- 1. A simplified version of the manufacturer's name, or a trading name of the manufacturer, may be used in place of the full name.
- 2. Any suitable method may be used to unambiguously identify the manufacturer's factory.
- 3. The manufacturer's own trademark or equivalent may be added but this cannot be used instead of the manufacturer's name or identifier.
- 4. The year of manufacture may take the form of the actual year (e.g. 2013) or a coded year identifier assigned by the manufacturer.

4.5. QUALITY MANAGEMENT SYSTEM

4.5.1. The bidder shall submit a quality assurance plan (QAP) that will be used to ensure that the cable design, material, workmanship, tests, service capability, maintenance and documentation, will fulfill the requirements stated in the contract documents, standards, specifications and regulations. The QAP shall be based on and include relevant parts to fulfill the requirements of ISO 9001:2008.

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- 4.5.2. The Manufacturer's Declaration of Conformity to reference standards and copies of quality management certifications including copy of valid and relevant ISO 9001: 2008 certificate shall be submitted with the tender for evaluation.
- 4.5.3. The bidder shall indicate the delivery time of the cables, manufacturer's monthly & annual production capacity and experience in the production of the type and size of conductor being offered. A detailed list & contact addresses (including e-mail) of the manufacturer's previous customers for similar rating of cables sold in the last five years as well as reference letters from at least four of the customers shall be submitted with the tender for evaluation.

5. TESTS AND INSPECTION

- 5.1. The cable shall be inspected and tested in accordance with requirements of this specification and KS 04-191, KS 04-192, KS 04-194, BS 6360, BS 6746, BS 6004, BS 6500 and the requirements of this specification. It shall be the responsibility of the supplier to perform or to have performed all the tests specified.
- 5.2. Copies of previous Test Reports confirming full conformance to clause 4 requirements for the cable issued by a third party testing laboratory that is accredited to ISO/IEC 17025 shall be submitted with the tender for the purpose of technical evaluation. The accreditation certificate for the third party testing laboratory shall also be submitted with the tender (all in English Language).
- 5.3. Test Reports for the cable to be supplied under the contract shall be submitted to The Kenya Power & Lighting Company for approval before shipment/delivery and shall include the following:
 - a) Insulation material grade test
 - b) Sheath material grade test
 - c) Insulation resistance test
 - d) Long term resistance to d.c. test
 - e) Compatibility test
 - f) Flame propagation on single cable
 - g) Length of lay test
 - h) Flexing test

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- 5.4. The cable shall be subject to acceptance tests at the manufactures' works before dispatch. Acceptance tests (routine & sample tests) will be witnessed by two Engineers appointed by The Kenya Power and Lighting Company Limited (KPLC).
- 5.5. Routine and sample test reports for the cable to be supplied shall be submitted to KPLC for approval before shipment of the goods. Tests to be witnessed by KPLC Engineers at the factory before shipment shall be in accordance with KS 04-191, KS 04-192, KS 04-194, BS 6360, BS 6746, BS 6004, BS 6500 and the requirements of this specification and shall include:
 - a) Conductor material and construction
 - b) Insulation resistance tests
 - c) Conductor and armour resistance tests
 - d) Laid up cores and core identification
 - e) Dimensional checks
 - f) Compatibility checks
 - g) Fire test on single cable
 - h) Spark resistance tests
- 5.6. Upon delivery of the cable, KPLC will inspect them and may perform or have performed any of the relevant tests in order to verify compliance with the specification. The supplier shall replace/rectify without extra or additional charge to KPLC, cables which upon examination, test or use fail to meet any of the requirements in the specification.

6.0. MARKING AND PACKING

- 6.1 The finished cable shall be wound in one continuous length on wooden drum such as to prevent damage during transportation and handling. The drums shall be made from treated timber resistant to termite attack and shall be lagged all round to prevent damage to the cable. There shall be no gaps in the wooden lagging around the drum.
- 6.2 Each drum shall contain only one continuous length of cable of 2500m in length. The actual length of cable shall not be less than the length indicated on the drum.
- 6.3 Both ends of the cable shall have been sealed to prevent ingress of water during transportation, storage, handling and installation. The sealing shall enclose the

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oversheath completely and shall be by close fitting plastic caps. Both ends of the cable shall be secured to the drum to prevent mechanical damage.

- 6.4 The following information shall be marked legibly and in permanent manner on the flange of the drum:
 - a) The manufacturer's name
 - b) The type and rating of cable
 - c) The conductor cross-sectional area in mm²
 - d) The length of cable in metres
 - e) The year of manufacture
 - f) The gross mass and net mass in Kilograms
 - g) The instructions for handling and use (in English language)
 - h) The words "PROPERTY OF THE KENYA POWER & LIGHTING CO."

NOTE: The cable shall have been marked in accordance with clause 4.4.

7.0. DOCUMENTATION

- 7.1. The bidder shall submit its tender complete with technical documents required by Annex A (Guaranteed Technical Particulars) for tender evaluation. The technical documents to be submitted (all in English language) for tender evaluation shall include the following:
 - a) Guaranteed Technical Particulars fully filled and signed by the manufacturer;
 - b) Copies of the Manufacturer's catalogues, brochures, drawings and technical data;
 - c) Sales records and customer reference letters;
 - d) Details of manufacturing capacity and the manufacturer's experience;
 - e) Copies of required type test reports by a third party testing laboratory accredited to ISO/IEC 17025;
 - f) Copy of accreditation certificate to ISO/IEC 17025 for the testing laboratory.
 - g) Manufacturer's warranty and guarantee
 - Manufacturer's letter of authorization, copy of the manufacturer's ISO 9001:2008/ KEBS Diamond mark certificate and other technical documents required in the tender.
- 7.2. The successful bidder (supplier) shall submit the following documents/details to The Kenya Power & Lighting Company for approval before manufacture:
 - a) Guaranteed Technical Particulars,
 - b) Design Drawings and construction details of the cable,

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SPECIFICATION FOR PVC INSULATED WIRING AND AUXILLIARY CABLES

| Doc. No. | KPLC1/3CB/TSP/05/016 |
|-----------------|----------------------|
| Issue No. | 2 |
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- c) Quality assurance plan (QAP) that will be used to ensure that the cable design, material, workmanship, tests, service capability, maintenance and documentation will fulfill the requirements stated in the contract documents, standards, specifications and regulations. The QAP shall be based on and include relevant parts to fulfill the requirements of ISO 9001:2008
- d) Detailed test program to be used during factory testing,
- e) Marking details and method to be used in marking the cable,
- f) Manufacturer's undertaking to ensure adequacy of the design, good engineering practice, adherence to the specification and applicable standards and regulations as well as ensuring good workmanship in the manufacture of the cables for The Kenya Power & Lighting Company
- g) Packaging details (including packaging materials, lagging and length on drum).
- 7.3. The supplier shall submit recommendations for use, care, storage and routine inspection/testing procedures, all in the English Language, during delivery of the cables to KPLC stores.

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ANNEX A: Guaranteed Technical Particulars (to be filled and signed by the <u>Manufacturer</u> and submitted together with relevant copies of the Manufacturer's catalogues, brochures, drawings, technical data, sales records, four customer reference letters, the manufacturer's experience and copies of complete type test reports for tender evaluation, all in English Language)

Tender No.

| Clause | se number KPLC | | C requirement | Bidder's offer |
|---------------------------------|--------------------------|---|--|--|
| Manufacturer's Name and address | | | specify | |
| Country | of Manufacture | Э | | specify |
| | s Name and add | | | specify |
| Type de | esignation of ca | ble | | specify |
| | ng voltage Uo/l | | | specify |
| 1. | Scope | | | specify |
| 1.1-1.3 | | | | |
| 2. | Applicable St | andards | | specify |
| 3. | Terms & Defi | nitions | | specify |
| 4. | REQUIREME | ENTS | | specify |
| 4.1 | Service Cond | litions | | specify |
| 4.2 | Design and c | onstruction | | specify |
| 4.2.1 | Conductors | PVC sheathed / unsheathe and flat twin cables Flexible cables Armoured cables | Class 2 as per IEC 60228 Class 5 as per IEC 60228 Class 2 as per IEC 60228 | Prove compliance by attaching a test report and a drawing |
| 4.2.2. | Cable design Maximum op | PVC sheathed / unsheathe and flat twin cables Flexible cables Armoured cables erating temperature | KS 04-453 or BS 6004 KS 04-192 or BS 6004/BS EN 50525-2-11 KS 04-194/BS 6346 70°C | Prove compliance by attaching a test report and a drawing |
| 4.2.3 | Insulating material | PVC sheathed / unsheathed and flat twin cables Flexible cables Armoured cables | TI 2 TI 1 | Prove compliance by attaching a test |

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|-------|--|-----------|----------------|---|--|
| 4.2.4 | Oversheath material PVC sheat unsheather flat twin care | | the and cables | Type 6 | report and a drawing |
| | | Flexible | | TM 1 | 1 |
| 105 | | | ed cables | | |
| 4.2.5 | Armour materia | | | Galvanized steel | |
| 4.2.6 | 3 | | | Compatible with insulating material | |
| | Compliance to | | | | 1 |
| 4.3 | Standard sizes and characteristics rel | | relevants | ables 3, 4, 5, 6, 7 & 8 and the standards | Prove compliance by attaching a test report and a drawing |
| 4.4 | Embossing on o | cable Ove | rsheath (p | arameters to be indicated | specify |
| | and method of marking) | | | , , | |
| 4.5 | Quality Management System | | | Provide | |
| | Quality Assurance Plan | | | | Provide |
| | Copy of ISO 9001:2008 Certificate | | | | Provide |
| | Manufacturer's experience | | | | Provide |
| | Manufacturing Capacity (units per month) | | | | Provide |
| | List of previous customers | | | | Provide |
| | Customer reference letters | | | | Provide |
| 5.1 | Test standards and responsibility of carrying out tests | | | | Provide |
| 5.2 | Copies of Type Test Reports submitted with tender | | | Provide | |
| 5.3 | Acceptance tests to be witnessed by KPLC at factory before Shipment Provide | | | | |
| 5.4 | Test reports to be submitted by supplier to KPLC for approval before shipment | | | Provide | |
| 5.5 | Replacement of | Provide | | | |
| 6.1 | Markings | | | | Provide |
| 6.2 | Packing | Provide | | | |
| 7.1 | Documents sub | Provide | | | |
| 7.2 | Documents to be submitted by supplier to KPLC for approval before manufacture Provide | | | | |
| 8.0 | Statement of compliance to specification | | | | Provide |

Manufacturer's Name, Signature, Stamp and Date

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APPENDIX B: KPLC STORES CODES

| CODE | DESCRIPTION | Table No. in Specification |
|--------|---|----------------------------|
| 108618 | CABLE, BLACK/RED, PVC, 7/1.04, 6.0MM ² , S/C, COPPER | Table 3 |
| 108620 | CABLE, RED/BLACK, PVC, 19/1.53, 35MM ² , S/C, COPPER | Table 3 |
| 108628 | CABLE, PVC, PVC, TWIN WITH EARTH, 1.5MM ² , COPPER | |
| 108629 | CABLE, PVC, PVC, TWIN, 2.5MM ² , COPPER | Table 4 |
| 108642 | CABLE, BLACK, PVC, 7/0.67, 2.5MM ² , S/C, COPPER | Table 3 |
| 108643 | CABLE, BLUE, PVC, 7/0.67, 2.5MM ² , S/C, COPPER | Table 3 |
| 108644 | CABLE, GREEN, PVC, 7/0.67, 2.5MM ² , S/C, COPPER | Table 3 |
| 108645 | CABLE, GREY, PVC, 7/0.67, 2.5MM ² , S/C, COPPER | Table 3 |
| 108646 | CABLE, RED, PVC, 7/0.67, 2.5MM ² , S/C, COPPER | Table 3 |
| 108649 | CABLE, FLEXIBLE, PVC, PVC, 3/CORE, 1.0MM ² , COPPER | Table 5 |
| 108829 | CABLE, PVC, 7/CORE, 7/0.67, 2.5MM ² , SWA, COPPER | Table 7 |
| 108830 | CABLE, PVC, 12/CORE, 7/0.67, 2.5MM ² , SWA, COPPER | Table 7 |
| 108840 | CABLE, PVC, 2/CORE, 7/0.67, 2.5MM ² , SWA, COPPER | Table 6 |
| 108848 | CABLE, PVC, 4/CORE, 7/0.67, 2.5MM ² , SWA, COPPER | Table 6 |
| 108698 | CABLE, PVC, 19/CORE, 7/0.67, 2.5MM ² , SWA, COPPER | Table 7 |
| 108907 | CABLE, PVC, PVC, S/C, 1.5MM ² SOLID, COPPER | Table 3 |
| 108920 | CABLE, FLEXIBLE, PVC, PVC, 4/CORE, 2.5MM ² , COPPER | Table 5 |
| 108940 | CABLE, GREEN, PVC, 7/1.04, 6.0MM ² , S/C, COPPER | Table 3 |
| 108917 | CABLE, 10MM ² S/C COPPER PVC (Black) LV | Table 3 |
| Item 8 | CABLE, 1.5 MM ² ,19/C, 7/0.029, COPPER, PVC, SWA | Table 8 |
| Item 9 | CABLE, 4.0 MM ² ,4/C, 7/0.029, COPPER, PVC, SWA | Table 7 |

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